



Dart Aerospace Ltd.
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D2594-1**Job Sheet 186047**

Part No: D2594-1

Job Qty: 20 ea

Part Name: Plug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/18

Job Tracking No:

Due Date: 11/16/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV C IPP D 02.08.22 Make in Cobra KJ IPP E 06.12.11 ecn 836 EC

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		11/16/18	0.00	0.00	Start Up Machining		BEB 18-11-09
135	Powdercoat	20 pcs		11/16/18	0.00	0.03	Powdercoat1	Gloss BLACK	OK 18-11-09
150	QC	20 pcs		11/16/18	0.00	0.00	QC3		NOV 29 2018 68
160	Packaging	20 pcs		11/16/18	0.00	0.00	Packaging3	FP001	BEB 18-11-09
170	QC21-SA	20 Ea		11/16/18	0.00	0.00	QC21		NOV 18 11 30

Part Op 135 - START TIME: 1:15
Descriptions: 160 - LOCATION : FP001

D2594-1 x20 - 5120401

SCUT x GLASS BLACK
MIL. 006373

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2594-1	Plug	20 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2594-1	20	160	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	0.060inches ± 0.005	0.065 0.055		
2	Plug	0.500inches ± 0.010	0.510 0.490		
3	Plug	0.625inches ± 0.010	0.635 0.615		
4	Plug	0.430inches + 0.000 - 0.002	0.430 0.428		
5	Plug	0.090inches + 0.000 - 0.002	0.090 0.088		
6	Plug	0.045inches + 0.000 - 0.002	0.045 0.043		

Plex 11/8/18 2:40 PM dart.white.jesse



Container No: S126336



Part: D2594-1

Job No: 186047

Serial No/Batch: S126336

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 11/09/18